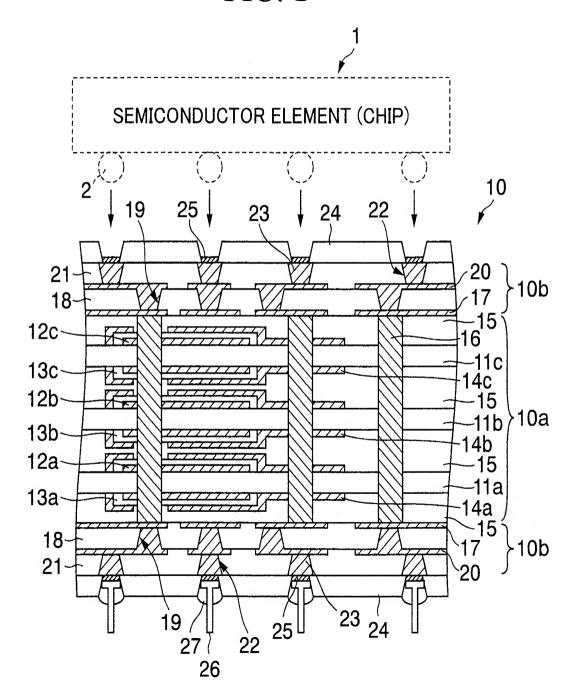
FIG. 1



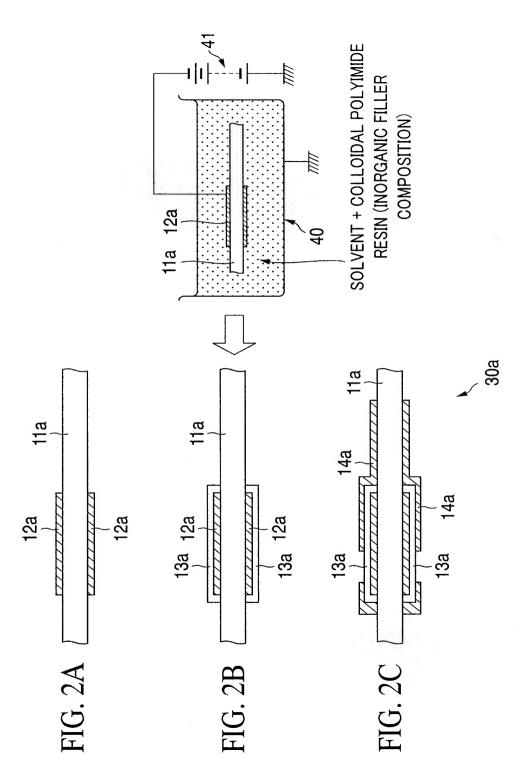


FIG. 2D

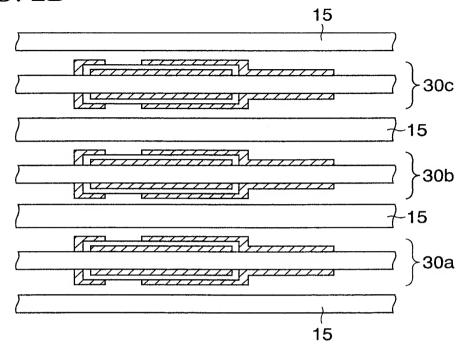
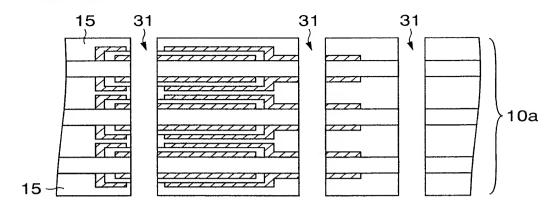


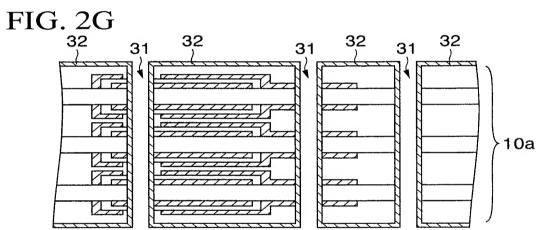
FIG. 2E THERMAL PRESS

10a

THERMAL PRESS

FIG. 2F





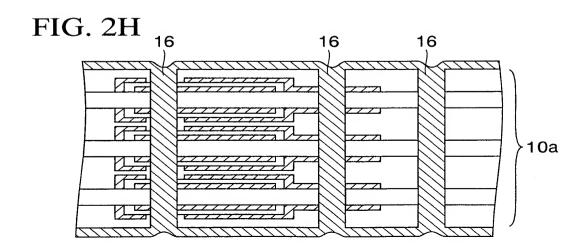


FIG.2I

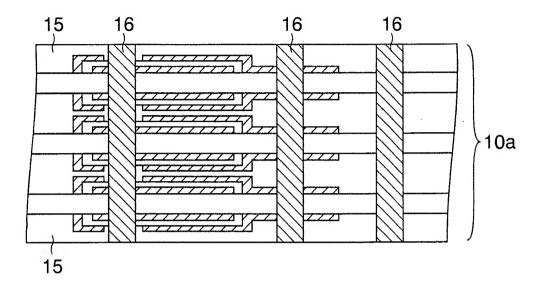


FIG.2J

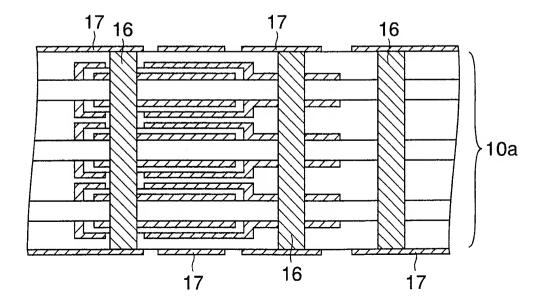


FIG. 2K

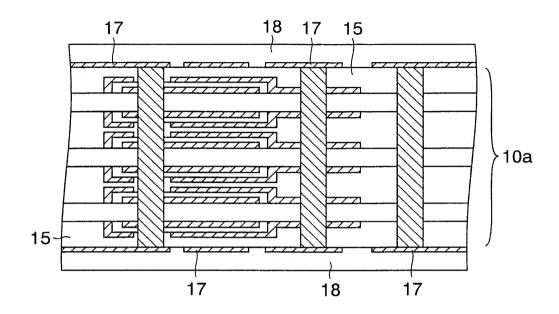
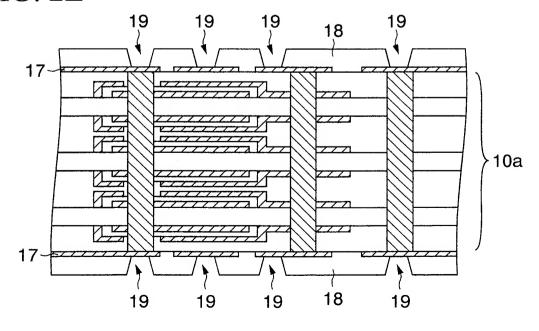
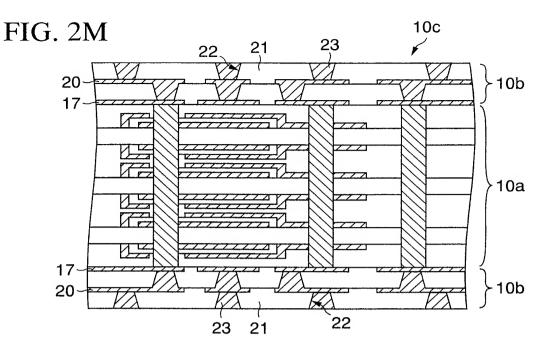
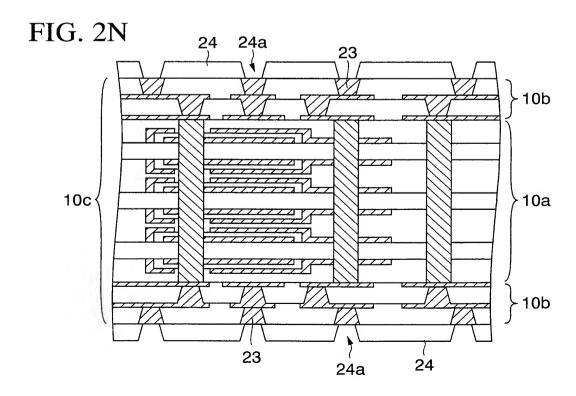
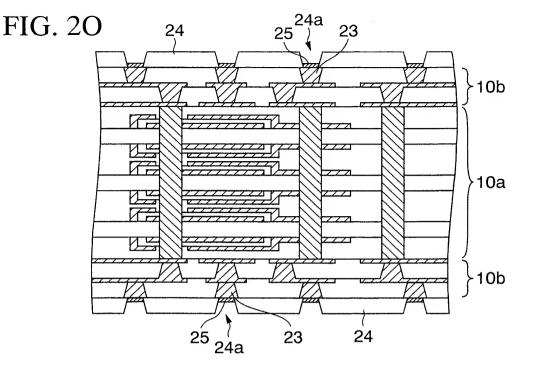


FIG. 2L









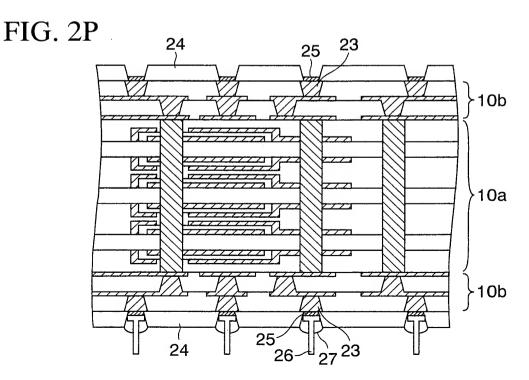


FIG. 3

